

# **Flowseal EPW Clear**

# **Product sheet**

#### **Product description**

Flowseal EPW is a 2-component water soluble epoxy sealer with high coverage.

#### Uses

Flowseal EPW is used to paint and seal new and old concrete floors where there are requirements for dustfree, easy-to-clean floors with improved resistance to chemicals and wearing strength. In addition, it can also act as a topcoat for flakes coating systems.

#### **Environment & Health**

Flowseal EPW is solvent-free and practically odourless during application. Follow the appropriate Occupational Health and Safety guidelines applicable to the location where the application is undertaken. For more information, please refer to the safety datasheets for the individual components.

#### Ratio of components

2.1 parts of component A is mixed with 1 part of component B, by weight.

2.1 parts of component A is mixed with 1 part of component B, by volume.

30% water by weight of the unit (A+B) **must** be added to the mixed product for priming and dust binding. 10% water by weight of the unit (A+B) **must** be added to the mixed product for use as a topcoat. **Note:** Once diluted, do **not** add further quantities of water.

Add all of Hardener B to Base A, then add the water. Mix with a slow speed drill and helical spinner, taking care not to entrain air.

#### Application temperature/humidity

The recommended substrate temperature is 15-25°C, but no less than 10°C. The temperature of the substrate should exceed the "dew point" by 3°C during application and hardening.

# **Consumption of Materials**

Approximately 0.3 kg/m<sup>2</sup> per layer for dust-binding and approximately 0.1 kg/m<sup>2</sup> per layer when used as a topcoat.

#### Application time/pot life

Ready-mixed product should be used within 90 minutes at a temperature of 20°C. At higher temperatures the application time is shorter.

#### Curing time (at 20°C)

Can be overcoated after 16 hours Can be walked on after 16 hours Maximum overcoat time 24 hours Low relative humidity, maximum 70 %, and good ventilation are prerequisites to achieve the above drying times. The product is fully hardened after 5-7 days. Do not cover within first 16 hours of curing.

#### Colours

Clear

### Solids content

Approx. 45%

#### Finish

Gloss.

#### Density

Component A approx. 1.08 kg/l. Component B approx. 1.05 kg/l. A+B approx. 1.06 kg/l.

# Storage

12 months in unopened pack at a temperature of 5-40°C.

# Packaging

The product is delivered A+B in the following packs.

Unit		Base A	Hardener B
7.4 kg	(6.9 litres)	5.0 kg	2.4 kg

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